

FIG. 1

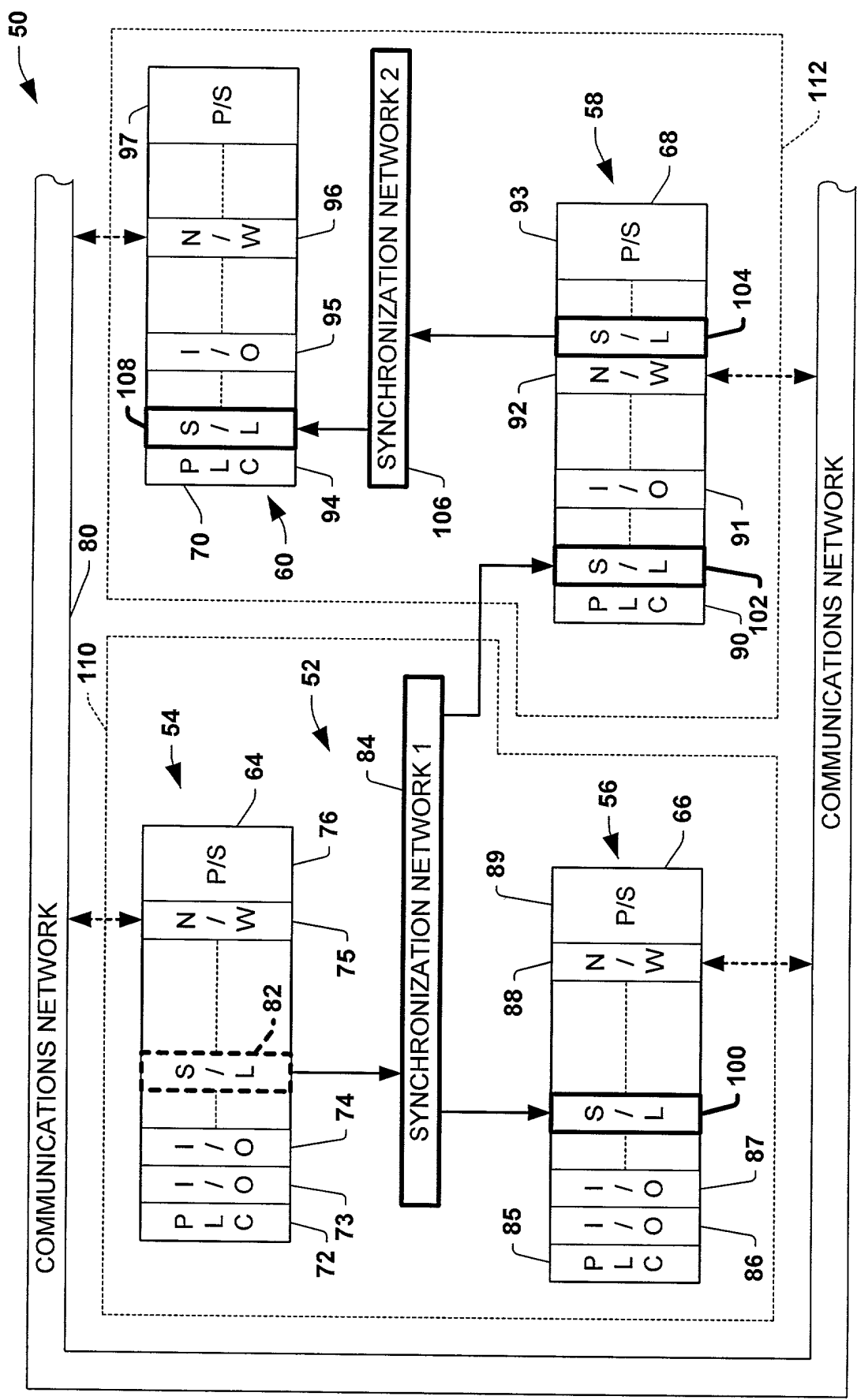


FIG. 2

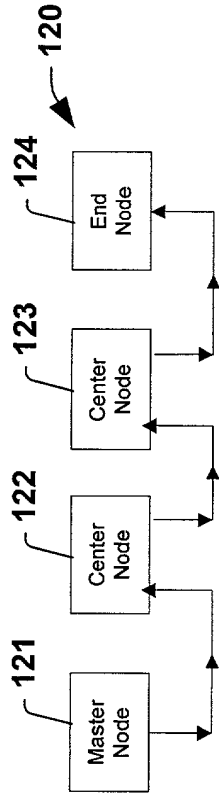


FIG. 3

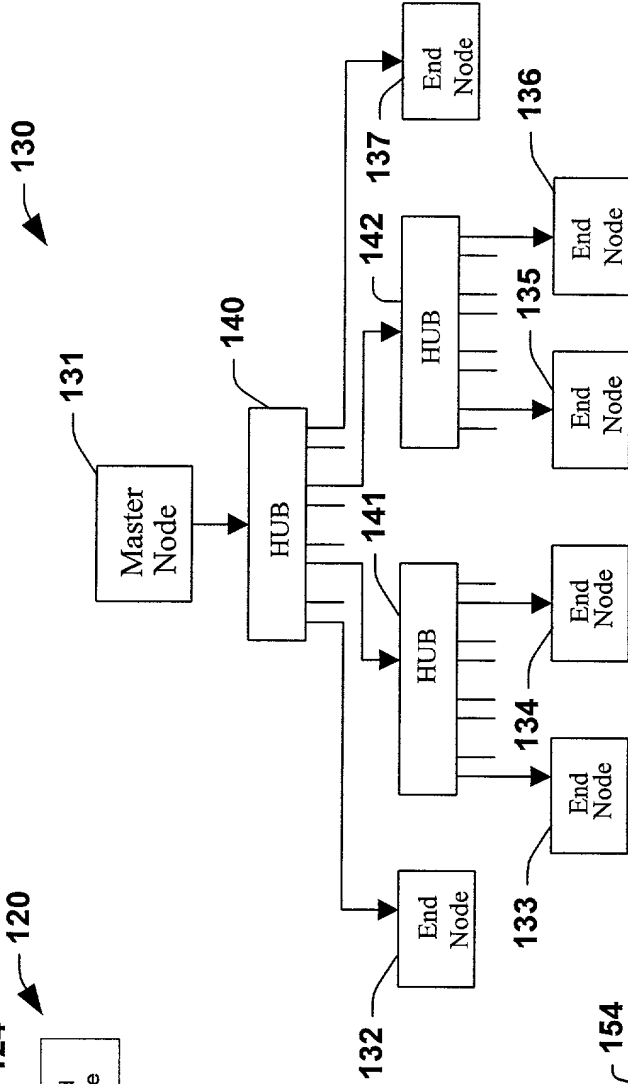


FIG. 4

150

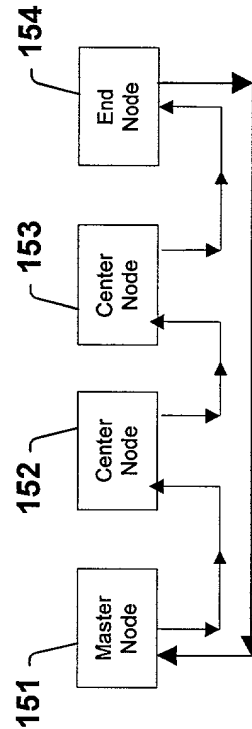


FIG. 5

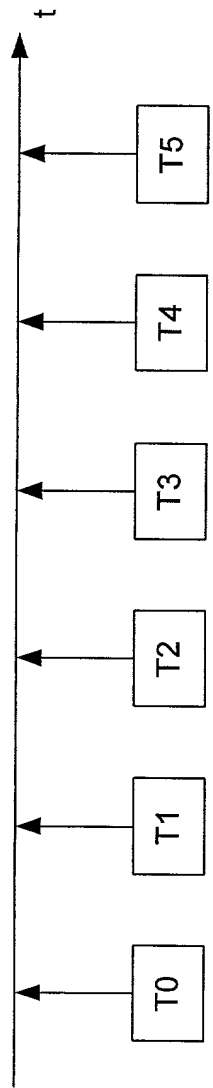


FIG. 6

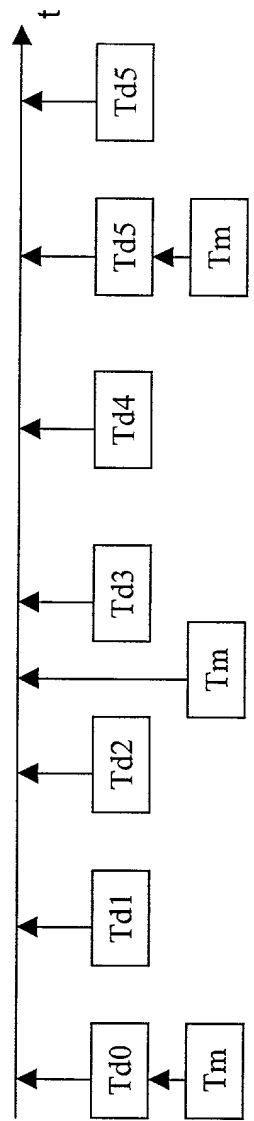


FIG. 7

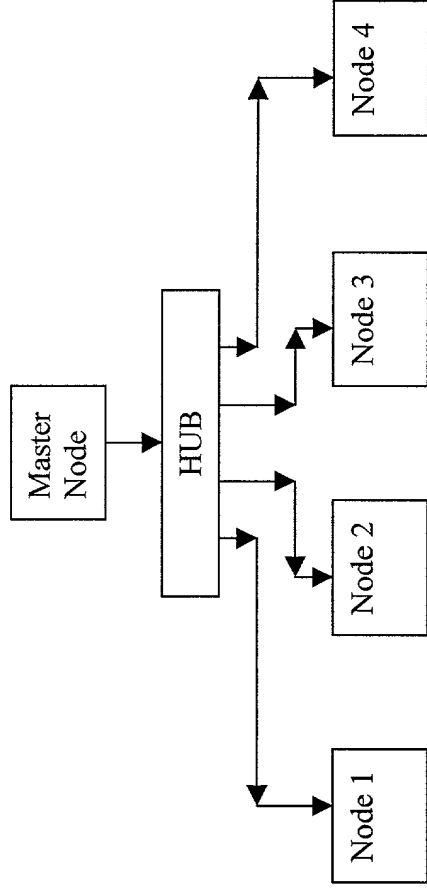


FIG. 8

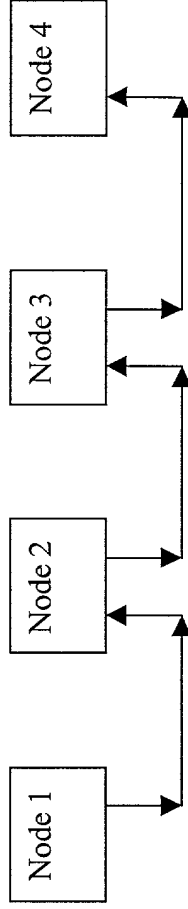


FIG. 9

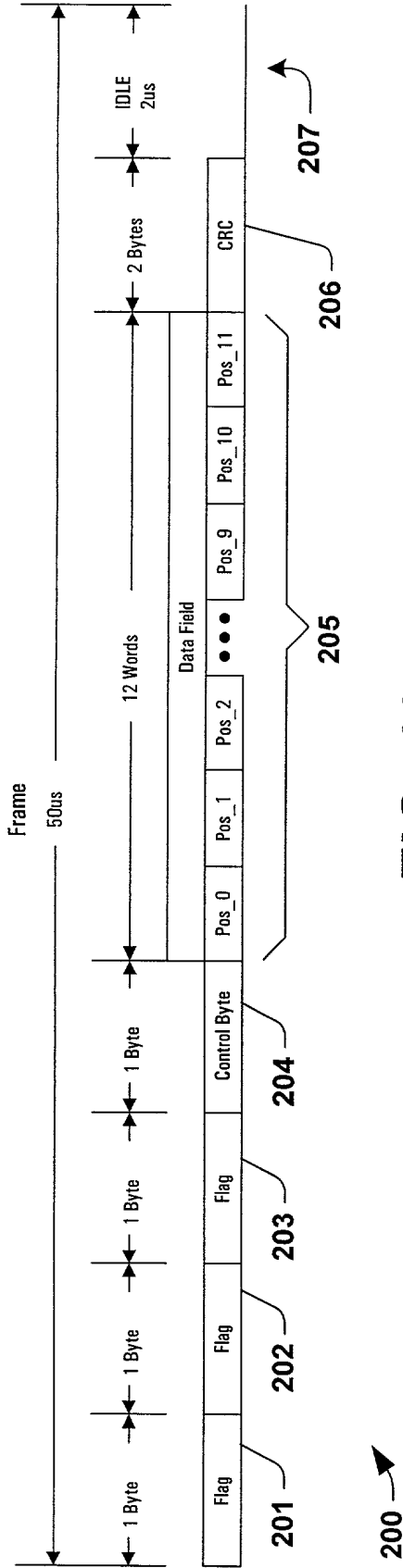


FIG. 10

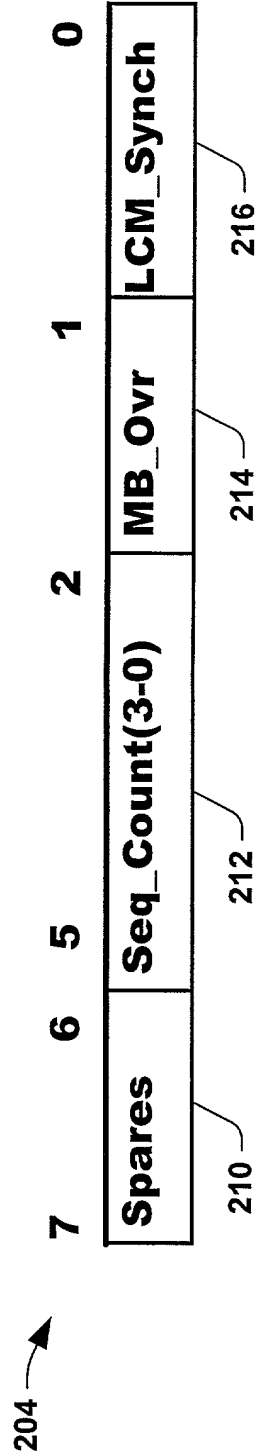


FIG. 11

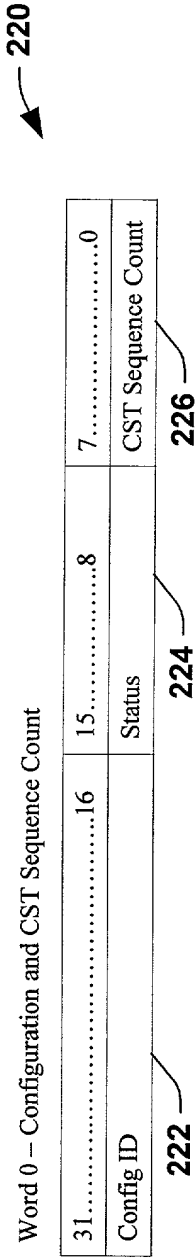


FIG. 12

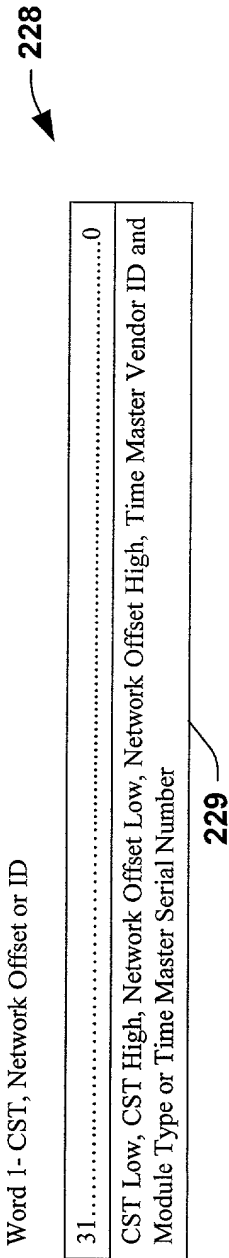


FIG. 13

Option Number	Number of Direct Data Words	Number of Multiplexed Words	Number of Remote Axis	Multiplex Time (usec.)
0	0	0	0	0
1	0	0	2	250
2	0	14	1	250
3	0	28	0	250
4	1	9	1	250
5	1	23	0	250
6	2	4	1	250
7	2	18	0	250
8	3	13	0	250
9	4	8	0	250
10	2	2	2	500
11	2	16	1	500
12	2	30	0	500
13	3	0	2	500
14	3	14	1	500
15	3	28	0	500
16	4	4	1	500
17	4	18	0	500

230

FIG. 14



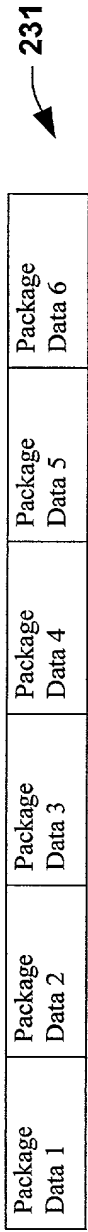


FIG. 15

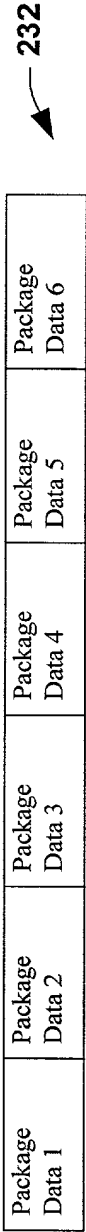


FIG. 16

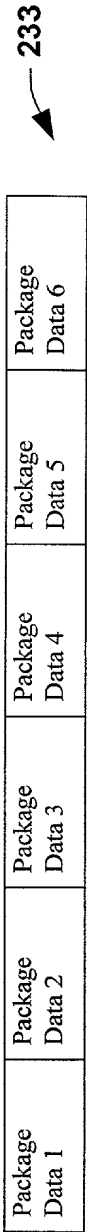


FIG. 17

Package Data 1	Package Data 2	Package Data 3	Package Data 4	Package Data 5	Direct Data 0
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234

FIG. 18

Package Data 1	Package Data 2	Package Data 3	Package Data 4	Package Data 5	Direct Data 0
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235

FIG. 19

Package Data 1	Package Data 2	Package Data 3	Package Data 4	Direct Data 1	Direct Data 0
-------------------	-------------------	-------------------	-------------------	---------------	---------------

236

FIG. 20

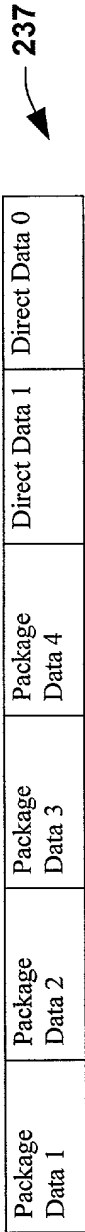


FIG. 21



FIG. 22



FIG. 23

240

Package Data 1	Package Data 2	Package Data 3	Package Data 4	Direct Data 1	Direct Data 0
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FIG. 24

241

Package Data 1	Package Data 2	Package Data 3	Package Data 4	Direct Data 1	Direct Data 0
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FIG. 25

242

Package Data 1	Package Data 2	Package Data 3	Package Data 4	Direct Data 1	Direct Data 0
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FIG. 26



FIG. 27



FIG. 28



FIG. 29

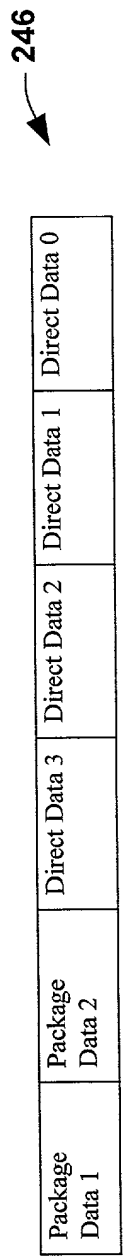


FIG. 30

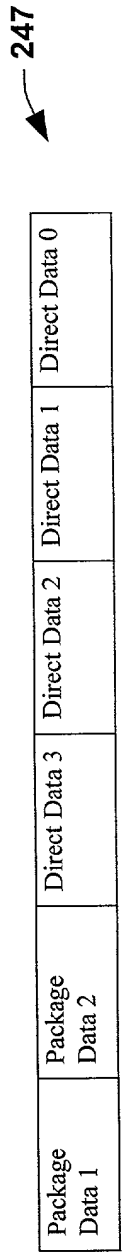


FIG. 31

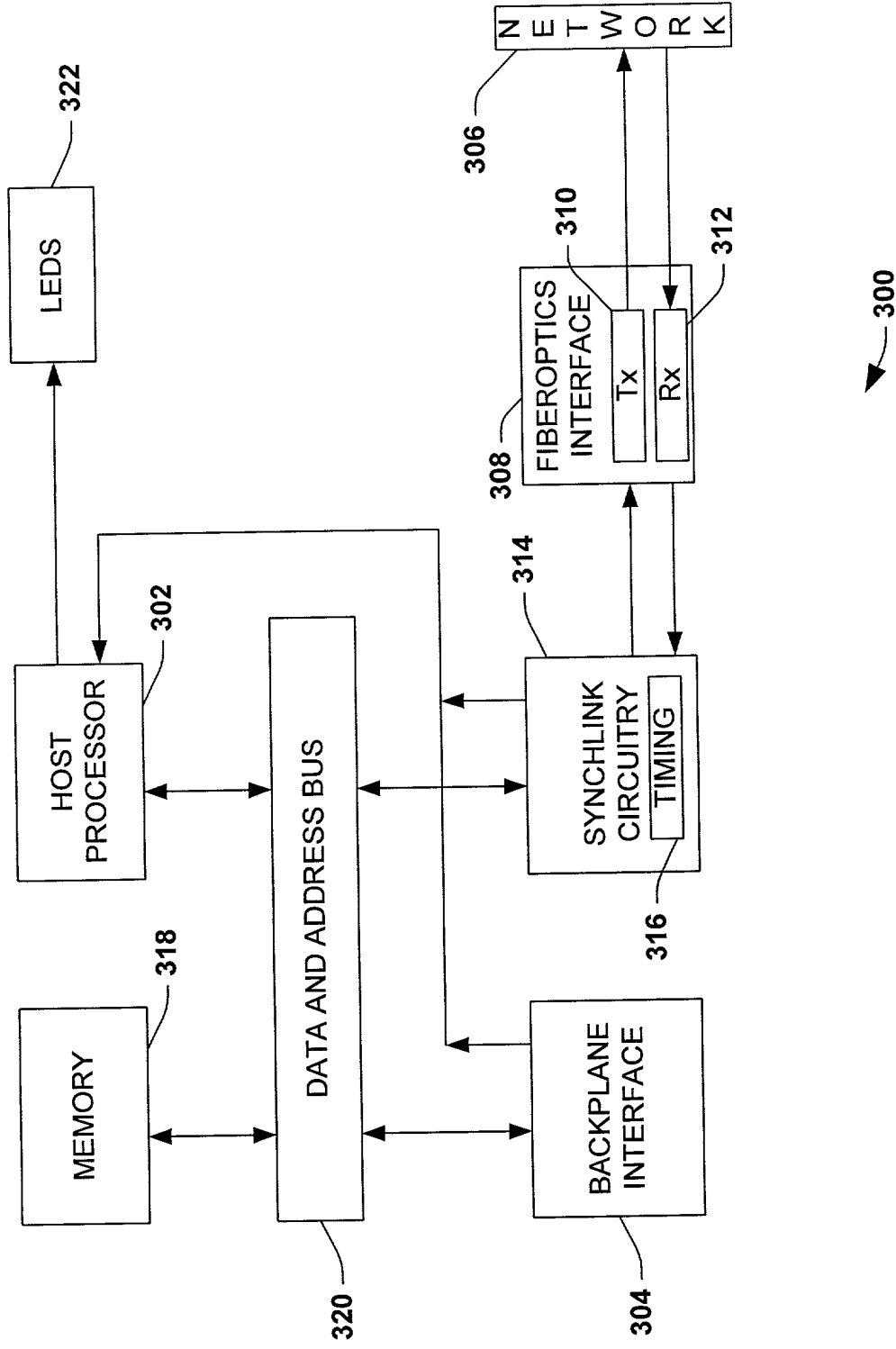


FIG. 32

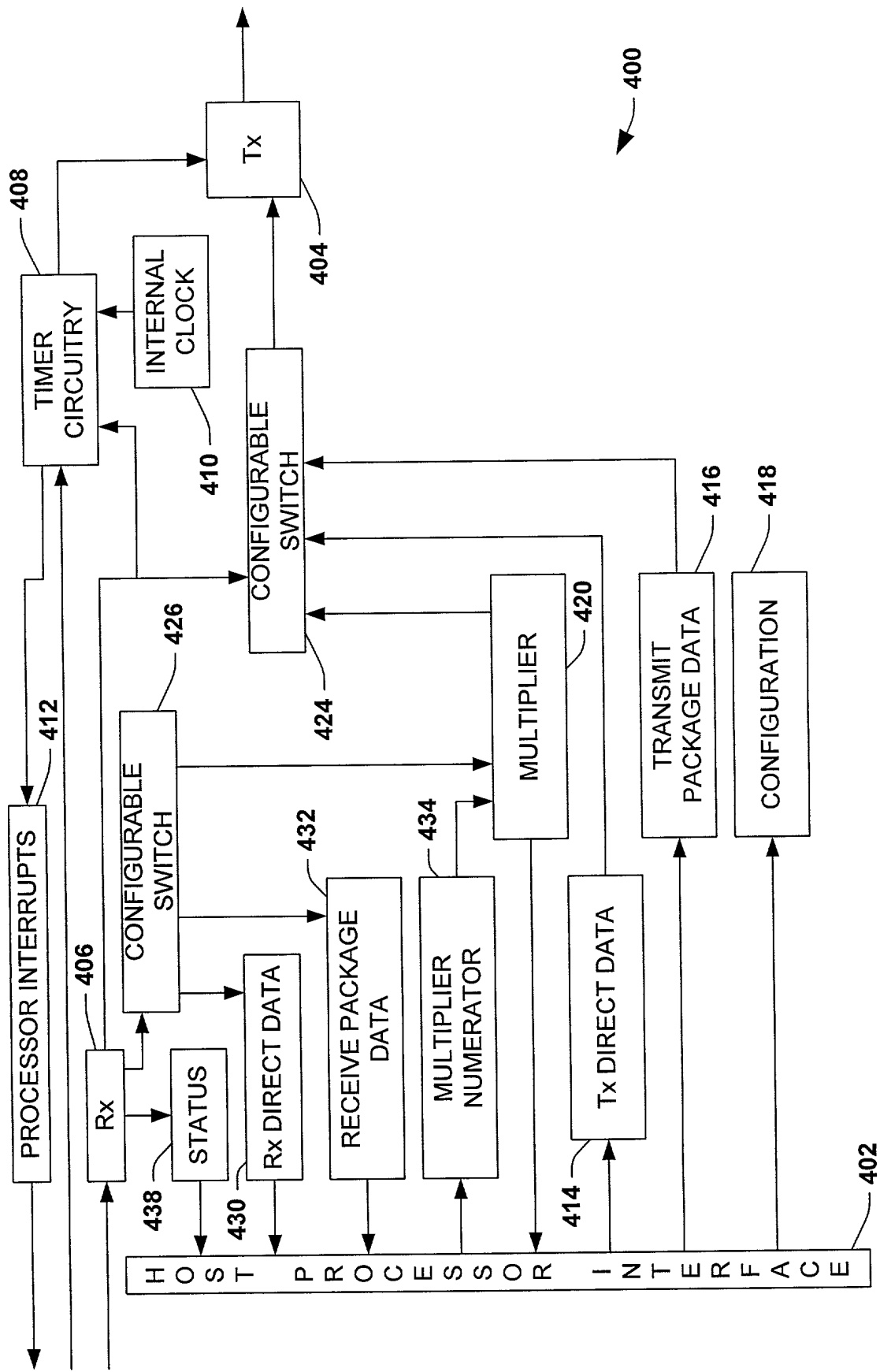


FIG. 33



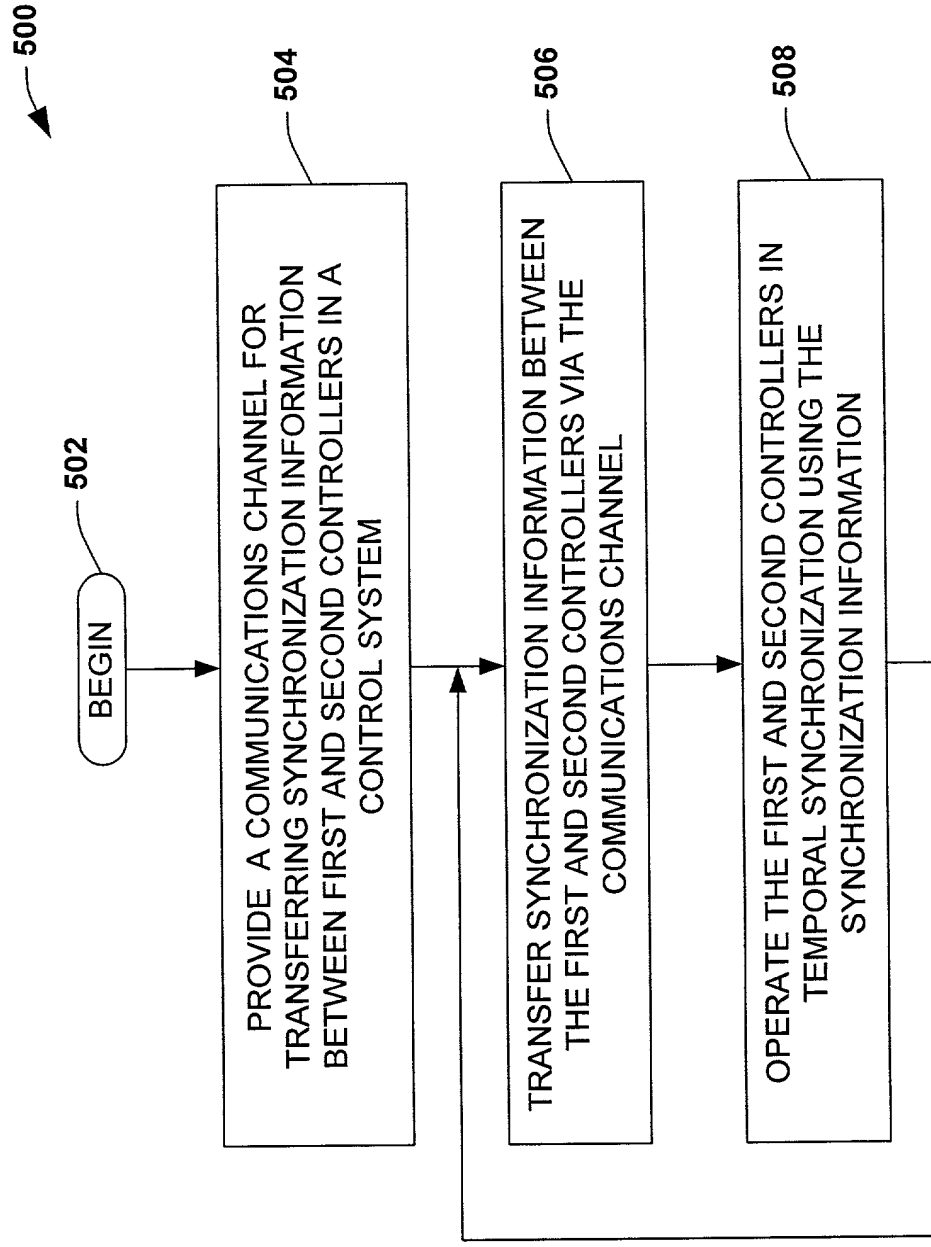


FIG. 34

